

STUB ACME Thread Gauges

STUB ACME Threads are similar to ACME threads except that the thread depth/ height is less than ACME. These are used for thin walled applications, where coarse pitch is needed like tubes used oil fields equipment's , where standard ACME threads cannot be used due to thin wall.



Specification:

American Specifications: ANSI/ ASME B1.8 : 1988.

Manufacturing Range :

Thread Plugs, Thread Rings, Check Plugs & Wear Check Plugs of Diameter from 1/4" to 12" and TPI from 16 to 3.

Gauge Type	Diameter Range (Inch)	TPI	Tolerance Class
Thread Plug Gauges.	1/4 - 5 Above 5 up to 12 Diameter can be supplied based on customer request.	16, 14, 12, 10, 8, 6, 5, 4, 3 TPI not covered here can be supplied based on customer request.	2G, 3G & 4G 2C, 3C & 4C
Thread Ring Gauges.	1/4 - 5 Above 5 up to 10.2 Diameter can be supplied based on customer request.	16, 14, 12, 10, 8, 6, 5, 4, 3 TPI not covered here can be supplied based on customer request.	2G, 3G & 4G 2C, 3C & 4C
Check Plug Gauges	To check NEW Go & Nogo Ring Gauges as given above.		
Wear Check Plug Gauges	To check / calibrate USED Go & Nogo Ring Gauges as given above.		